# Anybus X-gateway – EtherNet/IP Scanner - Modbus RTU Slave

**Item number: AB7678-F**

The Anybus X-gateway EtherNet/IP Master to Modbus RTU Slave enables you to connect any EtherNet/IP device or equipment to Modbus RTU control systems. It can be used when there is no existing EtherNet/IP control system. Anybus gateways ensure reliable, secure, high-speed data transfers between different industrial networks while being easy to use.

*A protocol converter that connects EtherNet/IP devices to Modbus RTU PLCs*

# Features and benefits

**Reach new markets**

Target new markets using different protocols without needing to change your hardware or software, thereby decreasing your time to market and development costs.

**Slim hardware design**

The gateway is designed for IP20 and DIN-rail mounting, enabling you to install it with ease, close to connected devices, thereby reducing wiring requirements.

**Easy configuration – No programming required!**

Quickly establish the connection between the two networks with the included Anybus Configuration Manager software. No programming skills are required for the setup process.

**Trusted partner**

Anybus has a long history of working with all the major network organizations to ensure compliant, high-performing, and compatible products.

**No PLC card slot needed**

The gateway does not use a card slot in the control system, leaving room for other equipment.

**3-year warranty**

The gateway is designed to be robust and long-lasting. A 3-year guarantee is provided.

**Increased PLC performance**

The gateway allows for fast transfer of cyclic I/O data between the two networks, offloading your PLC from working with additional calculations.

**Life cycle management**

HMS maintains every part of the gateway, including network updates, throughout the product's lifecycle.

# Anybus X-gateway – EtherNet/IP Scanner - Modbus RTU Slave

## General

| | |
|---|---|
| **Net Width (mm)** | 44 |
| **Net Height (mm)** | 127 |
| **Net Depth (mm)** | 114 |
| **Net Weight (g)** | 400 |
| **Packed Width (mm)** | 17 |
| **Packed Height (mm)** | 9 |
| **Packed Depth (mm)** | 19 |
| **Packed Weight (g)** | 600 |
| **Operating Temperature °C Min** | -25 |
| **Operating Temperature °C Max** | 65 |
| **Storage Temperature °C Min** | -40 |
| **Storage Temperature °C Max** | 85 |
| **Current Consumption Type Value at Vcc Nom (mA)** | 200mA @ 24V DC |
| **Current Consumption Max value at Vcc nom (mA)** | 400mA @ 24V DC |
| **Input Voltage (V)** | 24V DC (-20% to +20%) |
| **Power Connector** | 2-pin, 5.08 Phoenix plug connector |
| **Reverse Polarity Protection** | Yes |
| **Short Circuit Protection** | Yes |
| **Isolation** | TRUE |

# Anybus X-gateway – EtherNet/IP Scanner - Modbus RTU Slave

## General

| | |
|---|---|
| **Mounting** | DIN-rail (EN 50022 standard) |
| **Housing Materials** | Aluminium, Plastic |
| **Packaging Material** | Cardboard |

## Identification and Status

| | |
|---|---|
| **Product ID** | AB7678-F |
| **Country of Origin** | Sweden |
| **HS Code** | 8517620000 |
| **Dual Usage** | No |
| **Export Control Classification Number (ECCN)** | 5A991.b.1 |

## Physical Features

| | |
|---|---|
| **Connectors / Input / Output** | 2xRJ45, 1x D-sub 9-pin female, USB-B Config port |
| **DIP & Rotary Switches** | 8 Dip switches for IP settings, dip switch Termination and configuraiton |
| **Contains Battery** | No |

## EtherNet/IP Features

| | |
|---|---|
| **EtherNet/IP Mode** | Scanner / Master |
| **EtherNet/IP No. Of Adapters** | 64 |
| **EtherNet/IP Bandwidth** | 10/100MBit |
| **EtherNet/IP Input Data Size** | 509 bytes |
| **EtherNet/IP Output Data Size** | 505 bytes |

## Modbus-RTU Features

| | |
|---|---|
| **Modbus-RTU Mode** | Slave mode |
| **Modbus-RTU Supported Functionality** | Modbus-RTU compliant passive slave node operation; 256 Modbus registers in each direction; Modbus diagnostics |
| **Modbus-RTU Functions Supported** | 1, 2, 3, 4, 5, 6, 15, 16, 22, 23 |

# Anybus X-gateway – EtherNet/IP Scanner - Modbus RTU Slave

## Modbus-RTU Features

| | |
|---|---|
| **Modbus-RTU Baud Rate** | 1200bps - 57600bps |
| **Modbus-RTU Input Data Size** | 512 bytes |
| **Modbus-RTU Output Data Size** | 512 bytes |

## Certifications and Standards

| | |
|---|---|
| **Protection Class IP** | IP20 |
| **RoHS Compliant** | Yes |
| **Recycle / Disposal** | TRUE |
| **CE** | Yes |
| **FCC** | No |
| **UL** | Yes |
| **UL Information** | E214107: Ord.Loc UL508, CSA C22.2 NO. 142 |
| **EMC** | Yes |
| **Environment** | EN 61000-6-4, EN 55016-2-3 Class A, EN 55022 Class A, EN 61000-6-2, EN 61000-4-2, EN 61000-4-3, EN 61000-4-4, EN 61000-4-5, EN 61000-4-6 |
| **Waste Certification (WEEE)** | Yes |
| **WEEE Category** | IT and telecommunications equipment |