

Anybus Safe2Link Pure IO/CS

Item number: 1.01.0301.10004

The Anybus Safe2Link Pure IO/CS offers an easy way to implement safe I/O signals into mobile machines, using the CIP Safety protocol. The configurable SafeBound™ feature and Safe Stop Category 1 support simplify local and remote safe control loops. This compact module provides top-tier safety (SIL-3/PLe) and simplified certification, making it ideal for custom mobile applications with both safe and non-safe communication needs.



Safely stop mobile machines remotely using CIP Safety

Features and benefits

High safety level assurance

The module meets the SIL3 safety requirement level as defined by IEC 61508 and Performance Level PLe / Category 4 in ISO 13849-1, ensuring a high standard of safety and reliable performance.

Advanced safety protocol integration

For CIP Safety, the CompactCom handles EtherNet/IP Adapter functions, while the Safe2Link Pure IO/CS module manages the CIP safety layer, controlling three dual-channel inputs and one dual-channel output.

Stable operation of mobile devices

To keep mobile devices stable during an STO, the Safe2Link Pure IO/CS implements a Safe Stop Category 1 (SS1-t) function. A non-safe output indicates the necessary rampdown to the vehicle controller before the STO is activated.

Compact and integrative design

Its compact size and flexible I/O routing makes the module ideal for integration into customer-specific device solutions.

Enhanced network compatibility

The module offers direct connectivity with the Anybus CompactCom, leveraging the black channel principle to enable seamless communication for both safe and non-safe protocols on the same wire.

Safe Remote Stop

With SafeBound™ local safe inputs such as emergency stop or safety lidars can be directly linked to the local Safe Torque Off (STO) for fast safe reactions. At the same time, a slower remote safe stop, such as via a wireless fieldbus network, can also be linked to the STO.

Efficient pre-certified concept

The module integrates all necessary functions for achieving SIL-3/PLe compliance on one device. It is equipped with pre-certified hardware and a comprehensive documentation for easy re-certification.

Customized communication integration

The Safe2Link Pure IO/CS can connect to custom non-safe communication solutions by granting the module access to the transport layer. This enables seamless integration with a variety of systems.



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General	
Net Weight (g)	29
Packed Width (mm)	9
Packed Height (mm)	3
Packed Depth (mm)	13
Packed Weight (g)	58
Operating Temperature °C Min	-30
Operating Temperature °C Max	+68
Storage Temperature °C Min	-40
Storage Temperature °C Max	+85
Input Voltage (V)	24 V DC (SELV/PELV), 3.3 V DC
Content of Delivery	Safe2Link Pure IO/CS module
Packaging Material	Cardboard

Identification and Status

Product ID	1.01.0301.10004
Country of Origin	Sweden
HS Code	8517620000
Export Control Classification Number (ECCN)	EAR99

Physical Features

Connectors / Input / Output

 $3 \times Digital$ Inputs ($3 \times dual$ channel, configurable with filter and monitor functions), $1 \times Digital$ Output ($1 \times dual$ channel, configurable, local safety logic with SafeBound(TM) and Safe Stop Category 1 support), 30-pin male connector (electrical connectivity between the customer device and the Safe2Link Pure IO/CS module)

Safety and Security

Safety Standards IEC 62061 ISO 13849-1 EN 61508

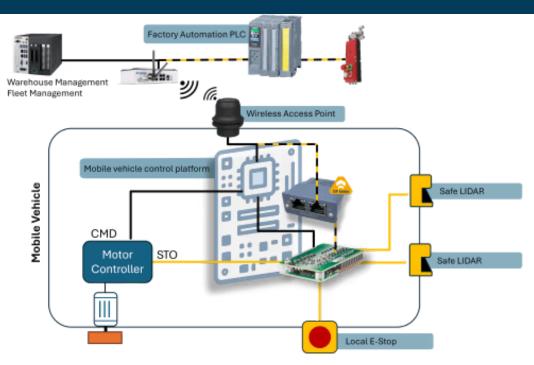
Certifications and Standards

ETIM Classification EC001599





Use Case



The Safe2Link Pure IO/CS enables easy integration of external safe communication into a vehicle's local safety control system. It allows local safety sensors or logic signals to be combined and routed as a single Safe Torque Off (STO) signal to the motor controller—eliminating the need for separate in-vehicle safety logic when using the SafeBound™ feature.

