

Anybus X-gateway – EtherNet/IP Scanner - Modbus RTU Slave

Item number: AB7678-F

The Anybus X-gateway EtherNet/IP Master to Modbus RTU Slave enables you to connect any EtherNet/IP device or equipment to Modbus RTU control systems. It can be used when there is no existing EtherNet/IP control system. Anybus gateways ensure reliable, secure, high-speed data transfers between different industrial networks while being easy to use.



A protocol converter that connects EtherNet/IP devices to Modbus RTU PLCs

Features and benefits

- ✓ **Reach new markets**
Target new markets using different protocols without needing to change your hardware or software, thereby decreasing your time to market and development costs.
- ✓ **Slim hardware design**
The gateway is designed for IP20 and DIN-rail mounting, enabling you to install it with ease, close to connected devices, thereby reducing wiring requirements.
- ✓ **Easy configuration – No programming required!**
Quickly establish the connection between the two networks with the included Anybus Configuration Manager software. No programming skills are required for the setup process.
- ✓ **Trusted partner**
Anybus has a long history of working with all the major network organizations to ensure compliant, high-performing, and compatible products.
- ✓ **No PLC card slot needed**
The gateway does not use a card slot in the control system, leaving room for other equipment.
- ✓ **3-year warranty**
The gateway is designed to be robust and long-lasting. A 3-year guarantee is provided.
- ✓ **Increased PLC performance**
The gateway allows for fast transfer of cyclic I/O data between the two networks, offloading your PLC from working with additional calculations.
- ✓ **Life cycle management**
HMS maintains every part of the gateway, including network updates, throughout the product's lifecycle.

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General

Net Width (mm)	44
Net Height (mm)	127
Net Depth (mm)	114
Net Weight (g)	400
Packed Width (mm)	17
Packed Height (mm)	9
Packed Depth (mm)	19
Packed Weight (g)	600
Operating Temperature °C Min	-25
Operating Temperature °C Max	65
Storage Temperature °C Min	-40
Storage Temperature °C Max	85
Current Consumption Type Value at Vcc Nom (mA)	200mA @ 24V DC
Current Consumption Max value at Vcc nom (mA)	400mA @ 24V DC
Input Voltage (V)	24V DC (-20% to +20%)
Power Connector	2-pin, 5.08 Phoenix plug connector
Isolation	TRUE
Mounting	DIN-rail (EN 50022 standard)
Housing Materials	Aluminium, Plastic

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General

Packaging Material	Cardboard
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Identification and Status

Product ID	AB7678-F
Country of Origin	Sweden
HS Code	8517620000
Export Control Classification Number (ECCN)	5A991.b.1

Physical Features

Connectors / Input / Output	2xRJ45, 1x D-sub 9-pin female, USB-B Config port
DIP & Rotary Switches	8 Dip switches for IP settings, dip switch Termination and configuraiton

EtherNet/IP Features

EtherNet/IP Mode	Scanner / Master
EtherNet/IP No. Of Adapters	64
EtherNet/IP Bandwidth	10/100MBit
EtherNet/IP Input Data Size	509 bytes
EtherNet/IP Output Data Size	505 bytes

Modbus-RTU Features

Modbus-RTU Mode	Slave mode
Modbus-RTU Supported Functionality	Modbus-RTU compliant passive slave node operation; 256 Modbus registers in each direction; Modbus diagnostics
Modbus-RTU Functions Supported	1, 2, 3, 4, 5, 6, 15, 16, 22, 23
Modbus-RTU Baud Rate	1200bps - 57600bps
Modbus-RTU Input Data Size	512 bytes
Modbus-RTU Output Data Size	512 bytes

Certifications and Standards

Protection Class IP	IP20
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Certifications and Standards

Recycle / Disposal	TRUE
UL Information	E214107: Ord.Loc UL508, CSA C22.2 NO. 142
Environment	EN 61000-6-4, EN 55016-2-3 Class A, EN 55022 Class A, EN 61000-6-2, EN 61000-4-2, EN 61000-4-3, EN 61000-4-4, EN 61000-4-5, EN 61000-4-6
WEEE Category	IT and telecommunications equipment